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D5076-045
Job Sheet 197640



Part No: D5076-045

Job Qty: 4 pcs

Part Name: Fwd Inboard Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/11/19

Job Tracking No:

Due Date: 8/20/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D5076 rev.b IPP REV:A 18.11.14 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs		8/20/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

AUG 06 2019

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 Small Fab - 2 - B4B	4 pcs	8/20/19	0.39 6.25	Small Fab - 1 - B4B		
				Small Fab - 2 - B4B		
				Small Fab - 3 - B4B		
				Small Fab - 4 - B4B		AUG 07 2019
				Small Fab - 5 - B4B		
				Small Fab - 6 - B4B		
				Small Fab - 7 - B4B		
130 QC 5	4 pcs	8/20/19	0.00 0.00	QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 43		
				QC 5 - 49		AUG 07 2019
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		
				QC 5 - 9	DAS 31 9-89	
				QC 5 - 50		
				QC 5 - 30		
				QC 5 - 40		
				QC 5 - 61		
				QC 5 - 81		
140 Powdercoat - 4 Black Sand - B4B	4 pcs	8/20/19	0.00 0.22	Powdercoat - 1 - B4B		
				Powdercoat - 2 - B4B		
				Powdercoat - 3 - B4B		
				Powdercoat - 4 - B4B		14-8-8
150 QC 3	4 pcs	8/20/19	0.00 0.00	QC 3 - 10		
				QC 3 - 13		
				QC 3 - 15		
				QC 3 - 17		
				QC 3 - 18		
				QC 3 - 2		
				QC 3 - 28		
				QC 3 - 3		
				QC 3 - 30		
				QC 3 - 34		
				QC 3 - 36		
				QC 3 - 41		
				QC 3 - 51		
				QC 3 - 58		SMB 19/8/8
				QC 3 - 59		
				QC 3 - 68		
				QC 3 - 9		
				QC 3 - 40		
				QC 3 - 19		
				QC 3 - 43		
				QC 3 - 24		
				QC 3 - 61		
				QC 3 - 81		
160 Small Fab - 3 - B4B	4	8/20/19	0.00 6.25	Small Fab - 1 - B4B		SMB 19/8/8

	pcs				Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
170 QC 5	4 pcs	8/20/19	0.00	0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
180 Packaging 3-1 - Stock - B4B	4 pcs	8/20/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	

DAS

81

9-89

AUG 12 2019

PC

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					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
190 QC 21 - SA	4 pcs	8/20/19	0.00 0.00	QC 21 - SA - 21		610Z C L 90V
				QC 21 - SA - 70		DAS 21
				QC 21 - SA - 53		9-88 AUG 13 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - 1-Assemble as per dwg, do not install grommets and rubber seal. ***Torque screws as per dwg note ***

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Black Sandtex(Ref.4.3.5.7) per QS1005 4.3) *** MASK NUT PLATE HOLES PER DWG *** START TIME:

11:00 AM OVEN TEMPERATURE: 375 FINISH TIME: 11:15 AM

150 - (QC3- Inspect Part Finish)

160 - Install rubber seals and grommets. Cut D4441-1 Rubber Seal to given length. - Cut qty 1 to 4.2" - Cut qty 2 to 2.6" - Cut qty 1 to 6.7" - Cut qty 1 to 6.4" - Cut qty 1 to 9.4" 3M 1300 batch: _____

170 - (QC5- Inspect part completeness to step on W/O)

180 - (Identify as per dwg & Stock Location: _____)

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5076-1	Bracket	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	8135836
D5076-3	Bracket	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	8135839
MS20426AD3-3	Rivet	56 Ea (14 ea)	110-Packaging 1 - Pick Kit	8174801
MS20470AD4-3	Rivet, Universal Head	60 Ea (15 ea)	110-Packaging 1 - Pick Kit	8080639
MS21075L08	Anchor Nut	28 Ea (7 ea)	110-Packaging 1 - Pick Kit	8201015
D5076-5	Bracket	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	8160870
AN525-832R6	Screw	12 Ea (3 ea)	160-Small Fab - 3 - B4B	805410
D4435-041	Bracket Assembly	4 pcs (1 ea)	160-Small Fab - 3 - B4B	8190165
D4440-1	Grommet	4 pcs (1 ea)	160-Small Fab - 3 - B4B	8148619
D4441-1	Rubber Seal	10.5840 ft (2.646 ea)	160-Small Fab - 3 - B4B	8092167

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5076-1	4	5	0
	D5076-3	4	5	0
	D5076-5	4	8	0
	MS20426AD3-3	56	7,069	0
	MS20470AD4-3	60	3,974	0
	MS21075L08	28	143	0
160-Small Fab - 3 - B4B	AN525-832R6	12	160	0
	D4435-041	4	16	0
	D4440-1	4	224	0
	D4441-1	11	322	0
Part Specifications				
Specifications could not be found.				

Plex 7/11/19 1:36 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S202977



Part: D5076-045

Job No: 197640

Serial No/Batch: S202977

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/06/19